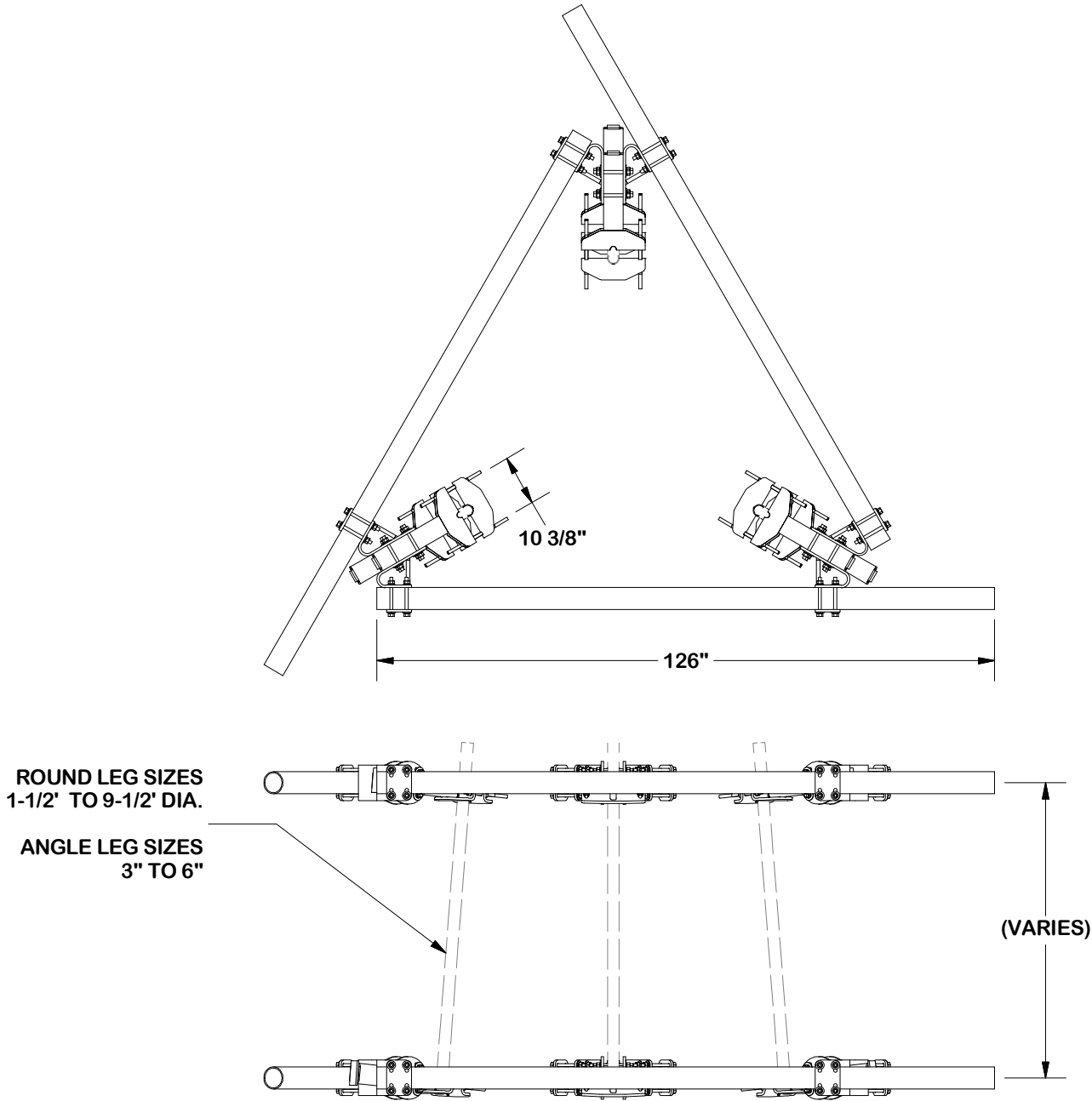
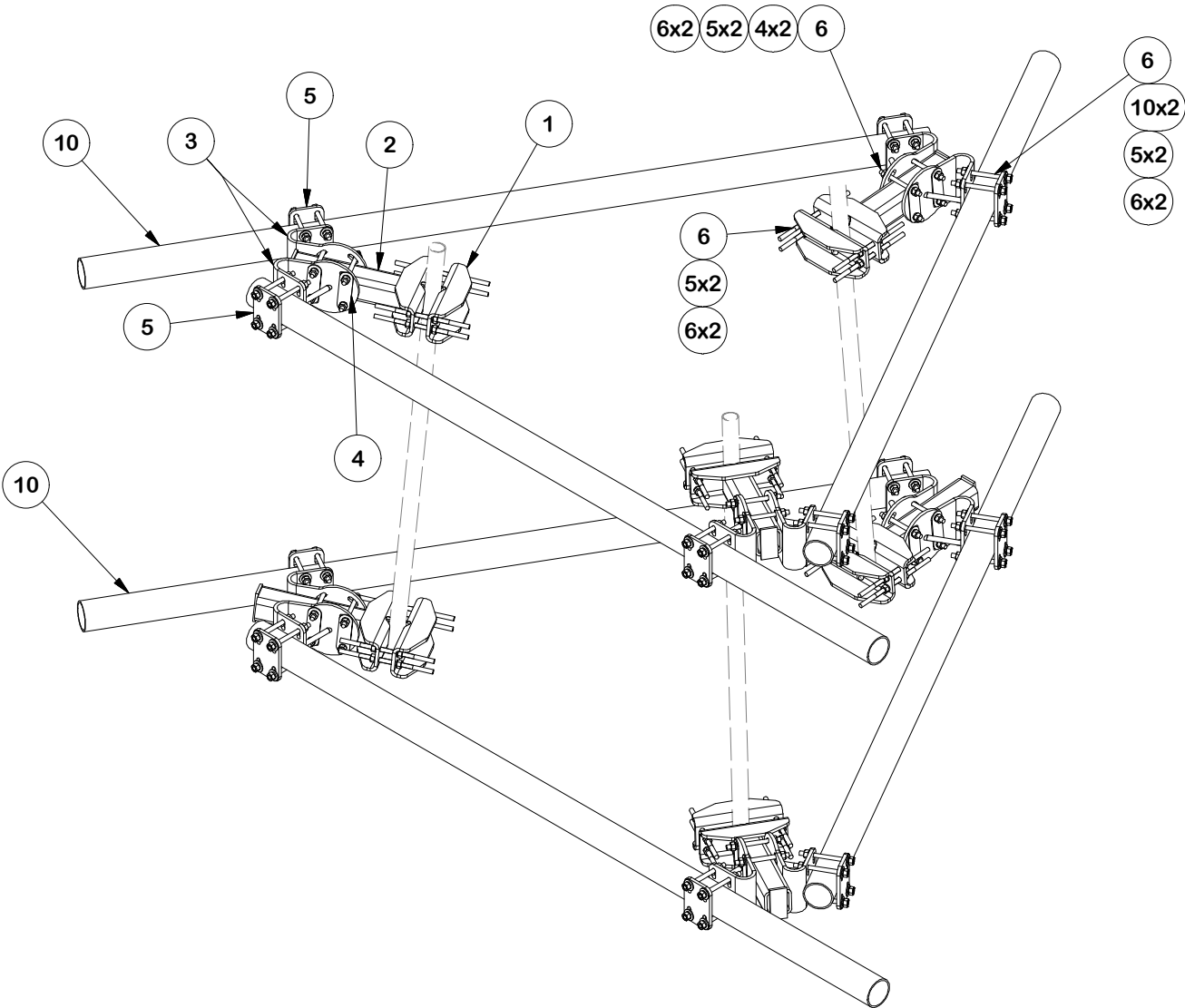


VARIABLE FACE PIPE						
ASSEMBLY "A"	PART NUMBER "B"	PART DESCRIPTION	LENGTH "C"	UNIT WEIGHT "D"	NET WEIGHT "E"	TOTAL KIT WEIGHT
FACE-ASY3-4126	P4126	4.5" OD X 126" LONG SCH 40 GALVPIPE	126"	113.56	681.39	1529.23
FACE-ASY3-3126	P3126	3.5" OD X 126" LONG SCH 40 GALV PIPE	126"	79.74	239.22	1326.24
FACE-ASY3-30126	P30126	2.875" OD X 126" LONG SCH 40 GALVPIPE	126"	64.63	193.89	1235.61
FACE-ASY3-NP	---	NO PIPE INCLUDED - ORDER SEPARATELY	---	---	---	847.85



TAPER NOTE:  
THE MAXIMUM TAPER ADJUSTMENT IS 8° BASED UPON  
60" SPACING OF ADJUSTABLE MOUNTING BRACKETS.

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	6	X-FACE-BP	BENT PLATE	13.000 in	18.08	108.45
2	6	X-FACE-TW	TUBE WELDMENT		48.02	288.11
3	12	X-FACE-TA	TAPER ADJUSTMENT		20.84	250.05
4	24	X-FACE-SB	SPACER BRACKET	6.750 in	0.45	10.74
5	12	X-FACE-CP	CONNECTING PLATE	12.000 in	4.53	54.33
6	24	G58R-14	5/8" x 14" THREADED ROD (HDG.)		1.22	29.27
6	96	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	66.91
7	96	G58FW	5/8" HDG USS FLATWASHER	.122	0.07	6.76
8	192	G58LW	5/8" HDG LOCKWASHER		0.03	5.01
9	192	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	24.94
10	6	"B"	SEE TABLE FOR VARIABLE FACE PIPE	"C"	"D"	"E"



### TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
BENDS AND ANGLES ARE  $\pm 1/2$  DEGREE  
ALL OTHER MACHINING ( $\pm 0.030"$ )  
ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

PROPRIETARY NOTE:  
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

THREE SECTOR FACE MOUNT KIT

CPD NO.

SP1

DRAWN BY

BMC3 9/23/2020

ENG. APPROVAL

CLASS

87

SUB

02

DRAWING USAGE

SHOP

CHECKED BY



Engineering  
Support Team:  
1-888-753-7446

Locations:  
New York, NY  
Atlanta, GA  
Los Angeles, CA  
Plymouth, IN  
Salem, OR  
Dallas, TX  
Tampa, FL

PART NO.

"A"

DWG. NO.

FACE-ASY3-XXX